Tites Discription Set Up/ Se	.?												
Revision ID: Item Name: Wearshoe Start Date: 11/10/2010 Start Qty: 6.00	•											Page	1
Start Date: 11/10/2010 Start Qty: 6.00 Cust Item ID: Required Date: 11/24/2010 Req'd Qty: 6.00 Customer: Reference: Approvals: Process Plan: Date: 5PC (Y/N): Date: Stop QC: Date: SPC (Y/N): Date: Stop Work Center ID Description Set Up/ Run Hours Description Run Hours FLOW WATER JET Waterjet Memo 0.00 FLOW WATER JET Waterjet Memo 0.00 FLOW WATER JET Waterjet Memo 0.00 FLOW CRC Waterjet Deburr if necessary QC Memo 0.00 HB 10~1(-1) Accept Reject Reject In: Run Hours FLOW Code Qty Qty Number Start Residence ID: Water Jet Memo 0.00 Ball Color of machine FAI/FAIB 0.00 Ball Color of machine FAI/FAIB 0.00 Ball Color of machine FAI/FAIB 0.00 Ball Color of Memo 0.00	Revision ID:				Accept				s s	_			
QC:	Start Date: 1 Required Date: 1	1/10/2010					ID:			Sto	P		
QC:	Approvals: 1	Process Plan	: MF	Date: 16-11-6	Tooling:	n	ate:	_	R	lun Sta	rt		
Work Center ID Description Run Hours Code Qty Qty Number State Draw Nbr Revision Nbr D3535 Rev B 100 FLOW WATER JET Waterjet Memo 1-Cut as per Dwg D3535 Deburr if necessary QC2-Inspect parts off machine FAI/FAIB 0.00 HB 10-1(-1) Run Hours Code Qty Qty Number State Run Hours Code Qty Qty Number State Run Hours Code Qty Qty Number State Run Hours 0.00 FLOW QC2-Inspect parts off machine FAI/FAIB 0.00 Run Hours 0.00 FLOW WATER JET OCC Memo 0.00 Run Hours 0.00 FLOW QC2-Inspect parts off machine FAI/FAIB 0.00 Run Hours 0.00 FLOW QC2-Inspect parts off machine FAI/FAIB 0.00					_					Sto			
D3535 Rev B			-		_	Tool ID	Tool #		•		•	Insp. Stamp	
100	Draw Nbr	Revis	ion Nbr										
FLOW WATER JET Waterjet Memo 1-Cut as per Dwg D3535 Dwg Rev: B	D3535	Rev B	3										
Waterjet FLOW CNC Waterjet 304.040 Deburr if necessary QC2- Inspect parts off machine FAI/FAIB 0.00 Rev: B		1	FLOW WATER JET		•			•		s-11-11			_
QC Memo 0.00	FLOW CNC Waterjet		1-Cut as pe			<u>B</u> 52-				,		6	
QC Memo 0.00		(QC2- Inspect parts off n	machine FAI/FAIB	0.00								
Quanty Control	QC Quality Control		Memo		0.00				H3	10-11-1	(•

120 QC

Quality Control

Memo

QC8- Inspect parts - second check

Dart A	Aeros	pace	Ltd
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W/O:			WC	ORK ORDER CHANGE	S				
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
L						# ************************************			
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A :	Date: _	•
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NCR:		V	VORK ORDI	ER NON-CONFORMAN	ICE (NCF	₹)	÷		
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DATE	STEP	Description of NC Section A	Initial	Action Description	Sign 8	k Secti		Approval Chief Eng	Approval QC Inspector
DATE		Description of NC Section A	Initial	Action Description	Sign 8	k Secti		Approval Chief Eng	Approval QC Inspector
DATE		Description of NC Section A	Initial	Action Description	Sign 8	k Secti		Approval Chief Eng	Approval QC Inspector
DATE		Description of NC Section A	Initial	Action Description	Sign 8	k Secti		Approval Chief Eng	Approval QC Inspector
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DATE		Description of NC Section A	Initial	Action Description	Sign 8	k Secti		Approval Chief Eng	Approval QC Inspector
DATE		Description of NC Section A	Initial	Action Description	Sign 8	k Secti		Approval Chief Eng	Approval QC Inspector

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Work Order ID 63676

Tuesday, November 09, 2010 3:46:23 PM



Page 2

Item ID:

D3535-11

Accept

Setup Start



Revision ID:

Item Name: **Start Date:**

Wearshoe

11/10/2010

Start Qty: 6.00

Req'd Qty: 6.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan: _____ Date: Tooling:

joggle as per Dwg D3535 using Jig DT8158Identify as D3535-11

Set Up/

Run Hours

Date:

Tool # Plan

Code

Run

Start Stop

Stop



Required Date: 11/24/2010

Date: SPC (Y/N):

Date:

Qty

Accept

Reject Qty

Reject Insp. Number Stamp

Work Center ID 130

Sequence ID/

Brake NC

Brake NC

NC BRAKE

Operation

Description

Memo

0.00

0.00

1-Form on Brake as per Dwg D3535 using Jigs DT8261and DT83261,2-Form

50 rolulis

140

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

150

Powdercoat

Powder Coating

Grey Sandtex(Ref:4.3.5.6) per OSI005 4.3

0.00

Memo

0.00

OVEN TEMPERATURE:

6 bl 10-11-17

Dart Ae	rospace	Ltd								
W/O:			V	ORK ORDER CH	ANGES					
DATE	STEP	PRO	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Ca	tegory:	NC	R: Yes	No DQ	A:	_ Date: _	
	Re	esolution:	Disposit	ion:	QA	N/C Cld	osed:		Date: _	
NCR:		\	WORK OR	DER NON-CONFO	RMANCE	(NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descrip Chief Eng	Section B	Sign & Date	1	cation ion C	Approval Chief Eng	Approval QC Inspector
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Work Order ID 63676

Tuesday, November 09, 2010 3:46:23 PM



Page 3

Item ID:

D3535-11

Accept



Setup Start



Revision ID:

Item Name: **Start Date:**

Wearshoe

11/10/2010 Start Qty: 6.00

Req'd Qty: 6.00

Cust Item ID:

Customer:

Tool 1D

Reference:

An	nra		ı
Ap	pro	va	15:

Process Plan: Date: Tooling:

Date:

Tool # Plan

Code

Start

Stop



Required Date: 11/24/2010

Date:_____ SPC (Y/N):

Date:

Stop

Reject

Number



Insp.

Stamp

Sequence ID/ **Work Center ID**

160

QC

Quality Control

Operation Description

QC: ____

QC3- Inspect Part Finish

Memo

Set Up/ Run Hours

0.00

Accept

Qty

Run

10/11/17 60 0

Reject

Qty

170

Packaging Packaging

Identify as per dwg & Stock Location:

Memo

0.00

6 BR 10-11-17.

180

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Dart Aerospace L

W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHAI	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	·	PAR #:	Fault Cate	ory:	NCR: Yes	No DQ	A :	_ Date: _	
	R	esolution:	Disposition	:	QA: N/C CI	osed:		Date:	
NCR:			WORK ORDE	R NON-CONFORMAN	NCE (NCF	1)			
DATE	CTED	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector

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Picklist Print

Tuesday, November 09, 2010 3:46:23 PM

Work Order ID: 63676

D3535-11 Parent Item:

Parent Item Name: Wearshoe



Start Date: 11/10/2010

Required Date: 11/24/2010

Page 1

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP Rev:A New Issue 07-02-15 JLM

IPP Rev:B As per Rev B 07-08-31 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		imary cation	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S20GA		Purchased	No			100	sf	165.0000	0.7015	4.430526			
304/316, 040 Sheet											310-11-0	U	

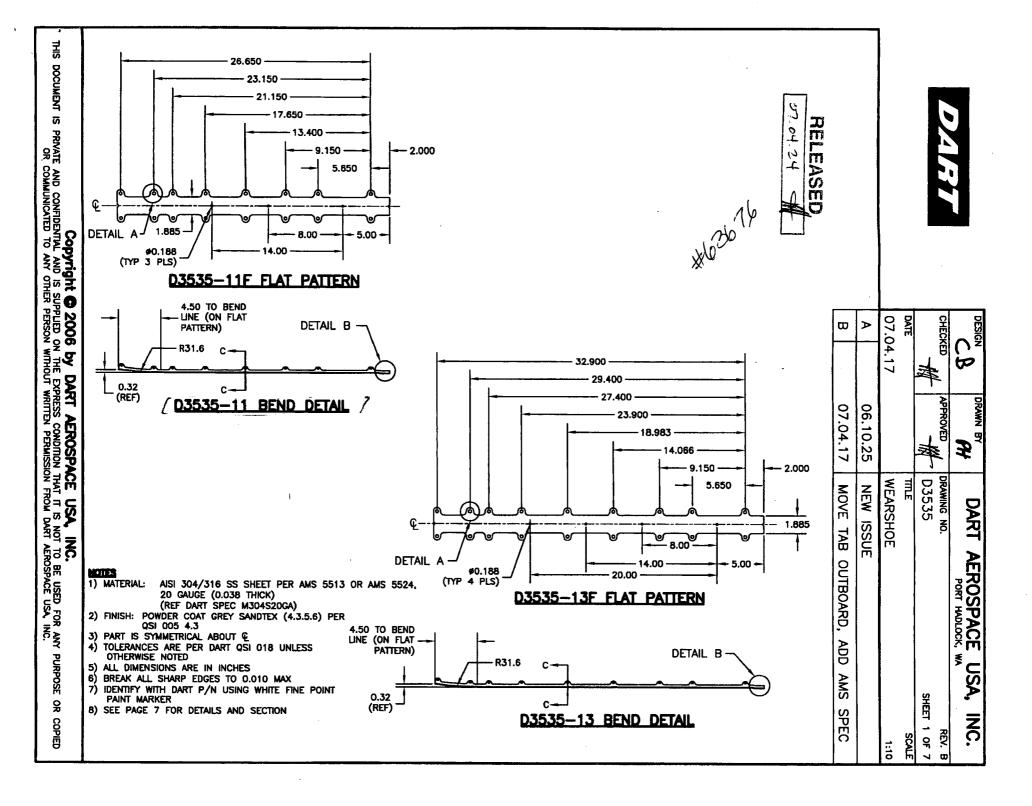
304/316 .040 Sheet

Location	Loc Qty	Loc Code		*
MAT	161			
115762	10.2			
115953	150.8		115953	
MAT20	4			
113062	1.398			
115440	2.602			

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHA	NGES					
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			(name)							
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Part No):	PAR #:	Fault Cate	gory:	NCI	R: Yes	No DQ	A :	Date: _	
	R	lesolution:	Disposition	n:	QA:	N/C Cld	sed:		Date: _	
NCR:		,	WORK ORDE	R NON-CONFOR	RMANCE	(NCR)		,	
DATE	STEP	Description of NC			Section B		Verific	cation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	on	Sign & Date	Secti	on C	Chief Eng	QC Inspector
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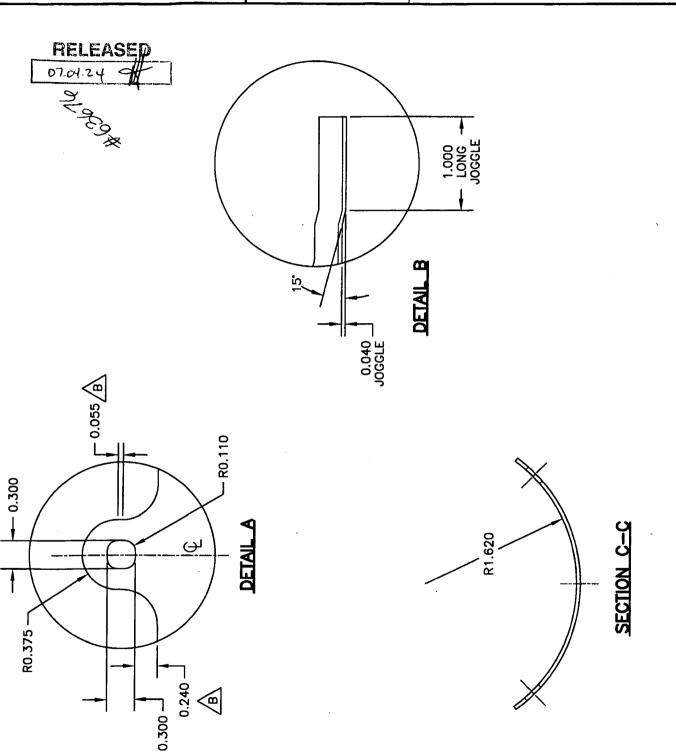
Dart Aerospace Ltd

W/O:			WO	RK ORDER CHAN	GES				
DATE	STEP	PRO	OCEDURE CHAI	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	A:	Date: _	
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NCR:		,	WORK ORDE	R NON-CONFORM	IANCE (NC	R)			
DATE	STEP	Description of NC		·	ection B		cation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		tion C	Chief Eng	QC Inspector
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DESIGN	DRAWN BY	DART	AEROSPACE USA, INC.
CHECKED	APPROVED/	DRAWING NO.	REV. B
		D3535	SHEET 7 OF 7
DATE		TITLE	SCALE
07.04.17		WEARSHOE	1:1



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Dart Ae	rospace	e Ltd							
W/O:			WC	ORK ORDER CHANGE	ES			·	
DATE	STEP	PRO	ROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DC	QA:	Date: _	
	R	esolution:	Disposition:		QA: N/C Closed:			Date:	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NC	R)			
	Ī	Description of NC	Corrective Action S		on B	Verif	ication	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sec	tion C	Chief Eng	QC Inspecto

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DART AEROSPACE LTD	Work Order: 6	3676
Description: Wearshoe	Part Number:	D3535-11
Inspection Dwg: D3535 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototyp

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.00	+/-0.010	4.997	Ø		U1802	
8.00	+/-0.010	8,00	×		V	
14.00	+/-0.010	14.00	7		ν	
21.150	+/-0.010	21.150	×		V	
26.650	+/-0.010	26.650	>		V	
5.650	+/-0.010	SILO	2		V	
Ø0.188	+0.005/-0.001	ાલા	æ		V	
0.300	+/-0.010	.304	æ		₹/	
0.300	+/-0.010	.305	V		V	
0.038	+/-0.010	,037	æ		V	

Measured by:	B	Audited by:	8	Prototype Approval:	N/A
Date:	10-11-11	Date:	10/11/12	Date:	N/A

Rev	Date	Change	Revised	by _л	Approved
Α	09.05.07	New Issue	KJ/DD	X	120
				'//	1.

Dart Aerospace Ltd

W/O:				WORK O	RDER CHAN	GES				
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Part No	:		PAR #:	Fault Category:		NCR: Yes	s No DQ	A:	Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC		Verification	Approval	Ammental			
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